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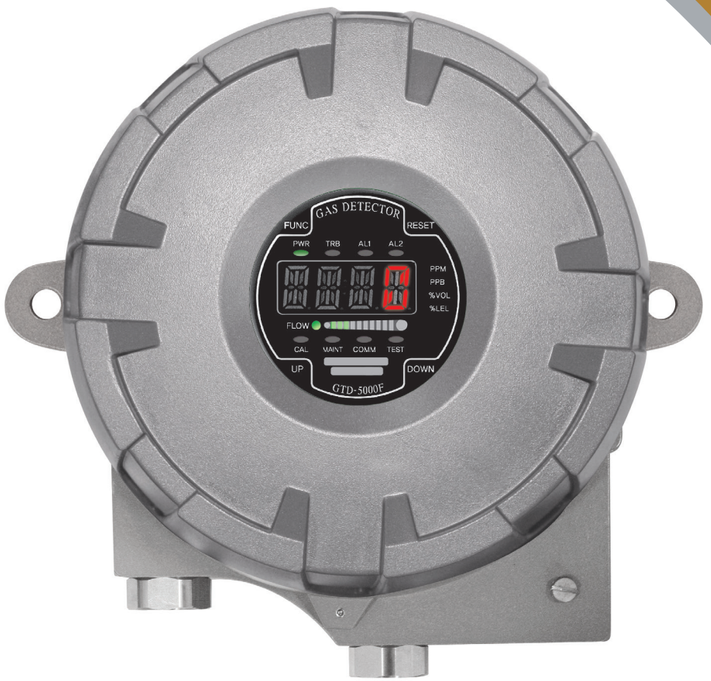
GTD-5000F

Instruction Manual



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Read in detail for correct use.

Gas & Flame Detection System

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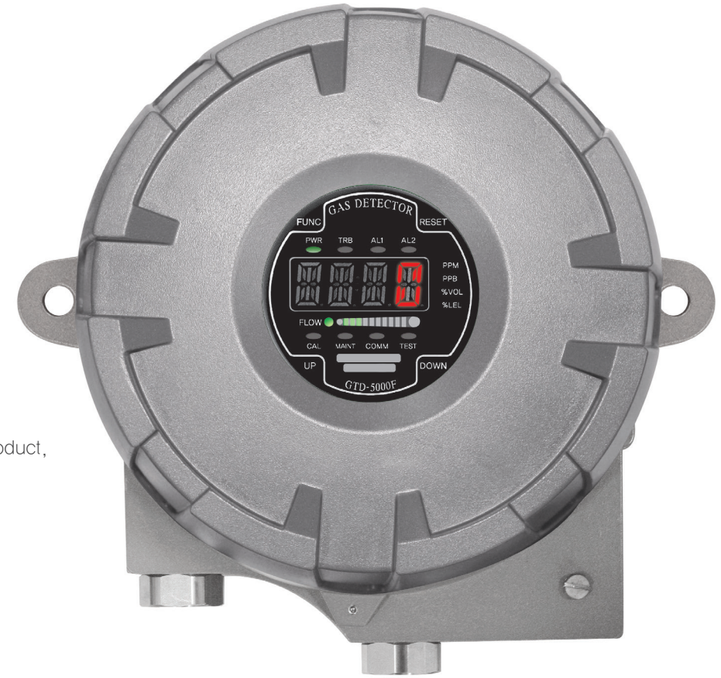

When abnormalities occur after purchasing the product, please contact the following address.

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We sincerely thank you for purchasing the product of Gastron Co. Ltd.

Our Gastron Co.Ltd. is a company specialized in Gas detector and Gas Monitoring System, being recognized by many consumers due to the best quality and use convenience. We always enable you consumers to find desired products nearby and are ceaselessly studying and striving for development of Gas detectors satisfying customers. From now on, solve all anguishes concerning Gas detector with the products of Gastron Co. Ltd, We Gastron Co. will take a responsibility and give you satisfaction.

In the present instruction manual, operation method for Gas detector as well as simple methods for maintenance and repair, etc. are recorded If you read it in detail and keep it well, for reference when you have questions, then it will give you much help.

- For accurate operation of Gas detector, check up and calibrate for more than once in every 6 months. (* See No. 13 of KOSHA GUIDE : P-135-2013 / 8.3 paragraph on qualification and calibration)
- For accurate operation of Gas detector, checkup and calibration with calibration gas before measurement is recommended.
- When not calibrated, it may cause malfunction of the equipment due to problems resulting from Sensor aging.
- When the present instrument should be dismantled, those with professional skills for Gas detector should conduct the operation.
- For power supply cable, wire specifications should be determined by referring to the item of "Length of installed cable".
- For the contents on checkup and calibration of Gas detector, please use our company's engineering department , e-mail, or web site.

The present product and the product manual can be changed without advance notice for performance improvement and use convenience of the product.

* KOSHA GUIDE : P-135/6-2018
Calibration should be executed at the periods required by the manufacturer, and should be executed every quarter unless there are separate calibration periods.

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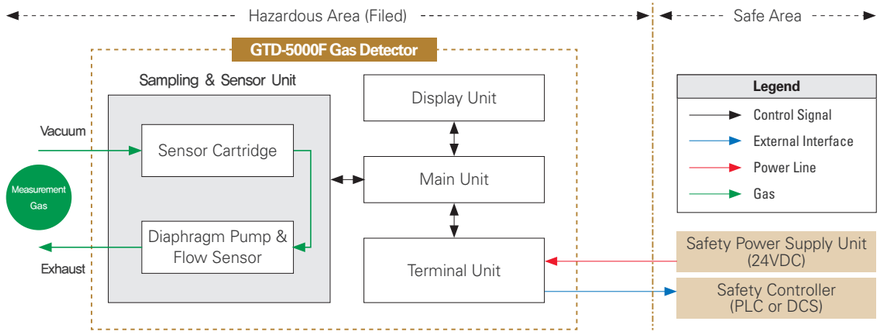
GTD-5000F gas detector has been developed to detect gas leaked from industrial sites and various gases generated from factories, gas storages, and manufacturing processes that produce or use flammable gases with vacuum construction and to prevent accidents in advance. GTD-5000F gas detector is installed in areas with gas leak hazards, continuously monitors gas leak at all times, and measures gas by sucking in the external air using a built-in pump. It displays measurements on 7-segment LED and supports various industrial interfaces including Analog 4-20 mA standard output, RS-485 and PoE. It provides relay contact signal in an event of gas leak alarm. Also, DC 4-20 mA standard output is possible for connection up to max. 2500m of output signal transmission distance between the gas detector and receiver (When CVVS or CVVSB 1.5s sq↑ shield cable is used). RS-485 network signal can be transmitted up to 1000m (When a cable designated for RS-485 is used).

2. Configuration

This product can be installed in areas with gas leak hazards of all toxic and flammable gases. It is a gas detector with explosion-proof suction construction and built-in diaphragm pump and flow sensor. Gas measurement at installed site is displayed by built-in 4-digit FND. Internal construction consists of display part that shows measurements, main control part that measures and controls gas concentration and flow rate, and terminal part that output current output (DC 4-20 mA), RS-485 network signal, PoE (Power over Ethernet) network signal, or Alarm signal.



[Figure 1.GTD-5000F Overview]

3.1. Basic Specifications

ITEMS	SPECIFICATION	
Measuring Type	Auto Sampling type	
Measuring Type	Flexible Numeric Display LED	
Measuring Method	- Electrochemical / Cartridge - Catalytic / Cartridge - Semiconductor / Cartridge - Photoionization detector(PID) / Cartridge - Infrared / NDIR Module	
Detectible Gas	Flammable gas, Toxic gas, Oxygen (Note1)	
Measuring Range	000.0 ~ 9999 표시 가능(Note1)	
Accuracy	≤ ±3% / Full Range	
Zero Drift	≤2% / Full Range	
Response Time	Depends on Sensor Module. Refer to Sensor Specification or Contact in case for Special Gas.	
Pump Type	Diaphragm Pump	
Flow Rate	100 ~ 1,000 ml (Normal 300~500ml / min)	
Gas Sample Line	Within 30 m (1/4" Tube)	
Approvals Classification	KCs: Ex d IIC T6 IP65 ATEX/IECEX: Ⅱ 2 G Ex d IIB+H2 T6 Gb(Ta=-20℃ to +60℃) , T5 Gb(Ta=-20℃ to +70℃)	
Basic Interface	Analog 4-20mA current interface	
Cartridge Type Option	RS485, POE Interface, Pyrolyzer option	
Infrared Type Option	RS485 Interface option	
Warranty	Transmitter	2Year
	Sensor	1Year

※ Note1. Refer to the measured gas list for measured gases and their ranges. Contact us for special gas.

3.2. Mechanical Specifications

ITEMS	SPECIFICATION
Explosion Proof type	Explosion-proof enclosure
Dimension	226.3(W) ×154(H) ×238(D) mm
Weight including Sensor	App. 5.0kg
Mounting type	Wall mount
Mounting Holes	Ø 11 ±0.1
Cable inlet	3/4" PF (1/2" or 3/4" NPT)
Vacuum Tube (Sample gas vent/inlet)	1/4" Teflon Tube
Body material	Aluminum alloy

3.3. Electrical Specifications (Standard Type)

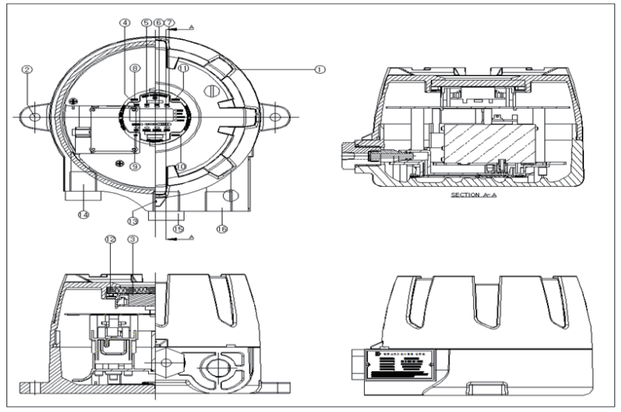
ITEMS	SPECIFICATION	
Input Voltage(Standard) ※ Customer supplied PSU must meet requirements IEC1010-1 and CE Marking requirements.	Absolute min: Nominal: Absolute max: Ripple maximum allowed:	18V 24V 31V 1V pk-pk
Input Voltage(POE option)	48 VDC Power-over-Ethernet (IEEE 802.3af compliant)	
Wattage(Cartridge Type)	Max. wattage: Max. current:	7.2W @+24 VDC 300mA @+24 VDC
Wattage(Infrared Type)	Max. wattage: Max. current:	12W @+24 VDC 500mA @+24 VDC
Wattage(Cartridge and Pyrolyzer)	Max. wattage: Max. current:	13.2W @+24 VDC 550mA @+24 VDC
Analog output Current	0-20mA(500 ohms max load) All readings ± 0.2mA Measured-value signal: 4mA(Zero) to 20mA(Full Scale)	
	Fault: 0-100% LEL: 100-109%LEL: Over 110% LEL: Maintenance:	0mA 4mA - 20mA 20mA - 21.4mA 22.0mA 3mA
Analog output current ripple & noise max	±20uA	
Relay contact	Alarm1, Alarm2, Fault Relay Rated 1.0 A @ 30VDC or 0.5 A @ 125 VAC	
Wiring requirement	Power	CVVS or CVVSB with shield
	Analog	CVVS or CVVSB with shield
	POE	CAT5 cable or equivalent RJ45
	RS485	STP(Shielded Twisted Pair)
Cable Connection Length	Analog	2500m
	POE	100m
	RS485	1000m
EMC Protection:	Complies with EN50270	

3.4. Environmental Specifications

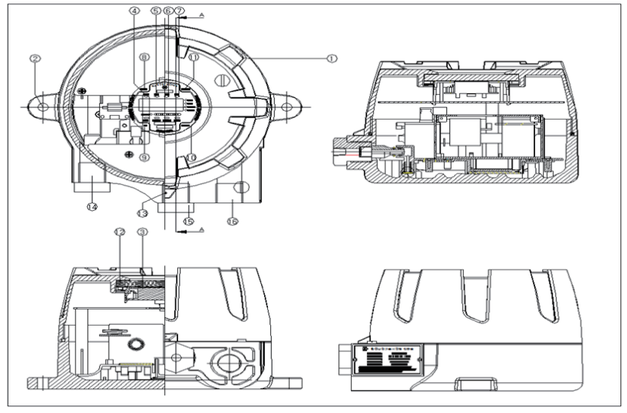
ITEMS	SPECIFICATION	
Operation Temperature	Transmitter	-40 to 60 ℃
	Sensor	Refer to Sensor Specification
Storage Temperature	Transmitter	-40 to 60 ℃
	Sensor	Refer to Sensor Specification
Operation Humidity	Transmitter	5 to 99% RH (Non-condensing)
	Sensor	Refer to Sensor Specification
Pressure Range	90 to 110KPa	
Max. air velocity	6m/s	

4. Name and Description of Each Part

4.1. Components



[Figure 2. GTD-5000F Cartridge Type]

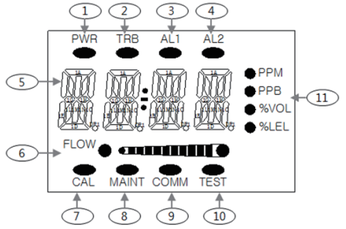


[Figure 3. GTD-5000F IR Type]

NO	NAME	DESCRIPTIONS
1	Case cover	Protects PCB Board built in Sensor and Housing from external environmental change and shock.
2	Mount Holes	It is mounting hole used for fixing the product.
3	LCD display	It displays gas concentration measurements from the sensor and setting modes during parameter settings in numbers and LED. (Refer to "Front LED Display Configuration" for detailed description.)
4	Power LED	When the power (DC 24V) is supplied normally, green LED lights on.
5	Trouble LED	Yellow LED lights on when it detects the sensor and flow rate to be fault. It outputs trouble relay contact signal externally.
6	Alarm1 LED (Red)	When measured gas concentration exceeds set Alarm1 threshold, the LED lights on and relay contact signal is outputted externally (if it is set). (Alarm1 level can be set arbitrarily in Alarm setting mode.)
7	Alarm2 LED (Red)	When measured gas concentration exceeds set Alarm2 threshold, the LED lights on and relay contact signal is outputted externally (if it is set). (Alarm2 level can be set arbitrarily in Alarm setting mode.)
8	Function key	It is a key to convert or set a mode in function setting mode. When FUNC key is pressed for 2 sec or longer in measuring mode, it enters function setting menu mode. (Configuration, Program, Calibration, Alarm, Time, etc.)
9	Up key	It is a key to increase a set value in function setting mode.
10	Down key	It is a key to decrease a set value in function setting mode. When down key is pressed for 2 sec longer in measuring mode, it enters test mode (EMS: Emergency Maintenance System). The icon lights on then it flashes. In stand-by mode, pressing down key for 2 sec or longer releases it.
11	Reset key	To change into menu mode or measuring mode from function setting mode, use reset key to return.
12	Window Glass	It is a tempered glass that enables display of product status inside the housing.
13	Cover fixed screw	It is a screw that fixes the main body case and the front cover case.
14	Gas inlet	It is sample gas inlet port. (1/4" Tube)
15	Gas outlet	It is sample gas output port. (1/4" Tube)
16	Cable gland	It is power and signal cable inlet.

[Table 1. GTD-5000F Component Description]

4.2. Front Display Configuration



[Figure 4. Front Display Configuration]

NO	NAME	DESCRIPTIONS
1	Power LED(Green)	When power (DC 24V) is supplied normally, LED lights on.
2	Trouble LED	Displayed when fault is detected during gas detector self-test.
3	Alarm1 LED	Displayed during alarm setting or when an alarm is detected.
4	Alarm2 LED	Displayed during alarm setting or when an alarm is detected.
5	FND DISPLAY	It displays gas concentration value measured from the sensor and setting mode during parameter setting in number and icon.
6	FLOW LED	Displays the current flow rate in graph bar.
7	CAL LED	Displayed during calibration
8	MAINT LED	Displayed during engineering mode
9	COMM LED	Displayed for RS485 network connection
10	TEST LED	Displayed during Maintenance mode
11	Display Unit	Displays Gas Measurement Unit

[Table 2. Description of Front Display Components]

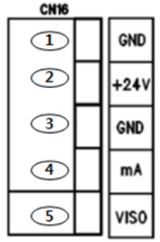
5.1. Terminal Configuration

- 〈Warning – Do not open when electrical current is flowing〉
- Loosen case cover set screw located in the front part of the detector and detach the case cover. Loosen the two main sampling pump assembly set screws and pull to detach. Terminal PCB terminal should appear.

5.1.1. CN16 Terminal

- CN16 terminal consists of terminals for sensor power and 4–20 mA output.

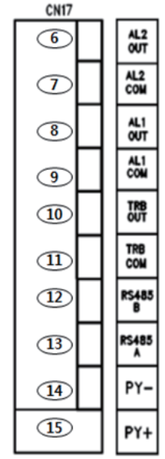
NO	Terminal Name	Description
1	GND	Detector Power –
2	+24V	Detector Power +
3	GND	Detector Power –
4	mA	4~20mA Output Signal
5	VISO	Isolation power (used for 4–20 mA Sink mode configuration)



5.1.2. CN17 Terminal

- CN17 terminal is constructed for RS485 and Alarm relay output.

NO	Terminal Name	Description
6	AL2 OUT	ALARM2 RELAY OUTPUT Terminal. Output mode is decided by J3 Jumper setting.
7	AL2 COM	ALARM2 RELAY COMMON Terminal
8	AL1 OUT	ALARM1 RELAY OUTPUT Terminal. Output mode is decided by J6 Jumper setting.
9	AL1 COM	ALARM1 RELAY COMMON Terminal
10	TRB OUT	Trouble RELAY OUTPUT Terminal. Output mode is decided by J7 Jumper setting.
11	TRB COM	TROUBLE RELAY COMMON Terminal
12	RS485 B	RS485 B Terminal
13	RS485 A	RS485 A Terminal
14	PY–	Pyrolyzer Power – Terminal
15	PY+	Pyrolyzer Power+ Terminal

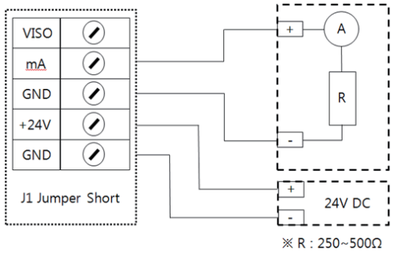


5.2. Power and 4–20mA Signal Configuration

- 〈Warning – Turn off power before connecting power terminal〉
- When using DC24V power, connect power to CN16(+24V, GND).
- Shield cables of 1.5 sq and higher must be used.

5.2.1. Power and 4~ 20mA Source Configuration

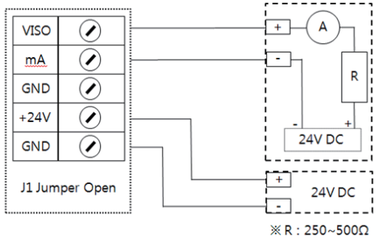
- Connect 4–20 mA signal terminal at PLC side to 'mA' of GTD–2000Tx. GND terminal is used in common with power.
  Then connect the Jumper–Pin ot J1 of the Main Board.



[Figure 5. 4~ 20mA Source Driver Configuration]

5.2.2. Power and 4~ 20mA Sink Configuration

- Connect (+) and (–) terminals for 4–20 mA sink output at PLC side to VISO terminal and 'mA' terminal, respectively.
  OPEN J1 Jumper–Pin

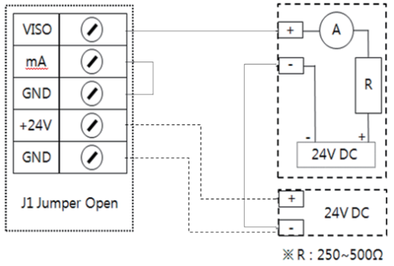


[Figure 6. 4~20mA Sink Driver Outline]

5.2.3. Power and 4~20mA 3 Sink Configuration

- Connect (+) and (–) terminals for 4–20 mA sink output at PLC side to VISO terminal and power (24V DC) (–) terminal, respectively. Then, connect 'mA' terminal to 'GND' terminal.

- OPEN J1 Jumper–Pin



[Figure 7. 4~20mA 3 Wire Sink Driver Outline]

5.3. Alarm Terminal Configuration

- Connect Trouble and Alarm Relay connected to CN17 terminal as configuration shown below.

5.3.1. Trouble Relay Output Configuration

단자명	FAULT RELAY CONTACT	JUMPER Setting
TRB–OUT	Normal Close Mode	J7 Jumper NC on
	Normal Open Mode	J7 Jumper NO on
TRB–COM	Common	–

5.3.2. Alarm1 Relay Output Configuration

단자명	FAULT RELAY CONTACT	JUMPER Setting
AL1–OUT	Normal Close Mode	J6 Jumper NC on
	Normal Open Mode	J6 Jumper NO on
AL1–COM	Common	–

5.3.3. Alarm2 Relay Output Configuration

단자명	FAULT RELAY CONTACT	JUMPER Setting
AL2–OUT	Normal Close Mode	J3 Jumper NC on
	Normal Open Mode	J3 Jumper NO on
AL2–COM	Common	–

5.4. RS-485 Terminal Configuration

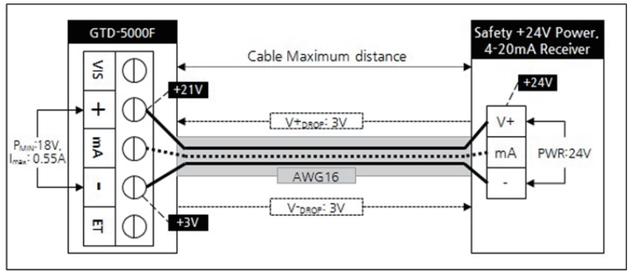
■ Connect RS-485A and RS-485B of CN17 with MODBUS Master terminal as shown below.

Device Terminal Name	Master Terminal Name	Notes
RS485A	'TRXD+' or 'A' or 'P'	
RS485B	'TRXD- or 'B' or 'N'	

Note1) Use cable designated for RS-485
Note 2) When there is no RS485 option available for GTD-5000F, the following function does not run.

5.5. Installation Cable Length

■ The maximum length between GTD- 2000Tx and power supply is decided by wire specification.
■ Max. Installation Length = VMAXDROP ÷ IMAX ÷ WIRER/m ÷ 2
  · VMAXDROP: Maximum Power Loop Voltage Drop
    (=Power Supply voltage – min operating voltage)
  · IMAX : Max. Current of GTD-2000ExW
  · WIRER/m: The resistance of the wire (ohms/meter value available in wire manufacturer's specification data sheet)
■ Example of installation lengths using 24 V power supply and 16 AWG is as follows.
  · GTD-5000F minimum operating voltage = 18 V DC
  · VMAXDROP = 24 – 18 = 6V
  · IMAX = 0.55A (550mA)
  · 6 ÷ 0.55 ÷ 0.01318 ÷ 2 = 413.8502m ≒ 413m



[Figure 8. GTD-5000F Installation Cable Length Calculation]

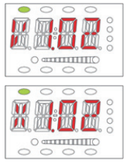
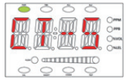
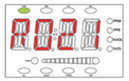
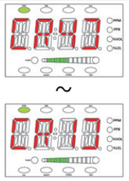
Power cable installation for each cable type is as shown in the table below.

AWG	mm^2	COPPER RESISTANCE(ohms/m)	METERS
12	3.31	0.00521	1046
14	2.08	0.00828	658
16	1.31	0.01318	413
18	0.82	0.02095	260
20	0.518	0.0333	163

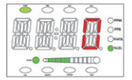
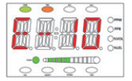
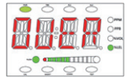
[Table 3. GTD-5000F Power Cable Installation Length]

6.1. Power On

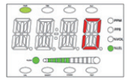
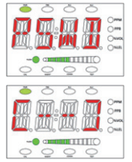
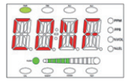
- After checking wiring and power voltage, turn on the power switch located at the front part.
- Power LED (Green) light on and "SELF" message, indicating that version information, equipped sensor type (IR-S: IR type Sensor, CT-S: Cartridge type Sensor), and sensor data are being loaded, is displayed. After displaying "R180~R001", it enters measuring mode (for O2 sensor, it displays 1800~0001).
- It takes approx. 180 sec (1800 sec for O2 detector). When RST (reset key) is pressed when "R180~R001" is flashing, "R04~R01" is displayed and it returns to measuring mode.

	– – When the power switch turns ON, PWR LED lights on and "UX.XX" Firmware Version information is displayed for 1 sec on FND (concentration display part). – When the version is displayed as XX.XX, it is in debug mode and a full version of firmware must be downloaded.
	– Sensor type that is equipped in the model is displayed. – It is categorized into IR type sensor (IR-S) and cartridge type sensor (CT-S).
	– During the initial exchange of information between sensor and main unit, "R180~R001" message is displayed for 180 sec. When RST KEY is pressed at this time, it immediately enters measuring mode. – For O2 detector, "1800~0001" is displayed and it immediately enters measuring mode when gas value is 20.9 +/– 3%.
	– Upon completion of sensor cartridge warm-up, it counts from R4~R1 then enters measuring mode. – Count display is always displayed when it enters measuring mode from another mode.

6.2. Measuring Mode

	– It displays gas concentration received from sensor cartridge on LCD digital display in numbers and the current flow rate in bar graph.
	– When there is an error in sensor cartridge, messages from "E-10" to "E-33", etc. flashes and trouble LED (Yellow) lights on. (8. (Refer to Section Error & Warning Message (Troubleshooting))
	– When input gas concentration from sensor cartridge is 10% higher than the set high scale value, "OUEr" displays by flashing in 0.5 sec interval. – When gas concentration is detected to be above the alarm threshold and the alarm dwell time has passed, alarm function runs. – Alarm LED Lamp operation flashes in 0.5 sec interval while counting the alarm dwell time and lights on when it has passed the dwell time. – Alarm relay turns on when it has passed the alarm dwell time. – When Alarm Latch Type is in "ON" mode and alarm function runs, the alarm status and gas concentration value stays (displayed) at the maximum value. When gas concentration decreases below the alarm value, alarm does not get released and "RESET" key must be ran to release it. – When Alarm Latch Type is in "OFF", Alarm is released automatically in accordance to gas concentration.

6.3. Mode Configuration

	– When "FUNC" key is pressed for 2 sec or longer in measuring mode, it enters password required step.
	– In a password required step, "PSWD" (Passwword mode) and password input display ([– –]) flashes in turns with 0.5 s interval. – Initial factory setting is ([– –]) = [00] and the password can be changed from ([00]~[99]). Entering password followed by pressing FUNC (Function) key enters each mode. Using UP or DOWN key, each mode can be selected.
	– Using UP or DOWN key, it can enter internal mode. – Internal mode can be set for CONF, PRGM, CALB, ALARM, etc.

7.1. Mode Configuration

■ This device consists of the following menu configuration.

TYPE	Menu Display	Description	Notes
CONFIGURATION MODE	CONF	Internal Mode Configuration Setting	
PROGRAM MODE	PRGM	Gas Measurement Related Setting	
CALIBRATION MODE	CALB	Gas Calibration	
ALARM MODE	ALAM	Alarm Setting	
TIME MODE	TIME	Time Change	Factory Mode
SENSOR DATA MODE	S-DT	Sensor Data Output	Factory Mode
TEST MODE	TEST	Test Mode	Factory Mode
FLOW MODE	FLOW	Flow Operation Setting Mode	Factory Mode
MAINTENANCE MODE	M-T	Internal Mode Configuration Setting	Factory Mode
NETWORK MODE	nEt	PoE related Ethernet Setting	Factory Mode
ADJUST MODE	ADJ	4-20 mA output and flow correction	Factory Mode

[Table 4. Mode Configuration]

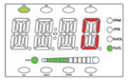
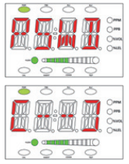
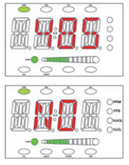
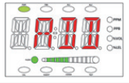
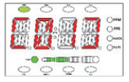
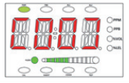
7.2. Detailed Menu Configuration

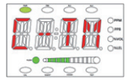
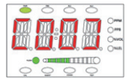
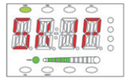
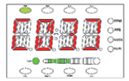
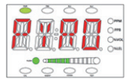
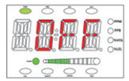
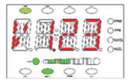
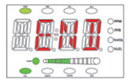
■ Entire menu configuration for the device is as follows.

LEVEL1	LEVEL2	LEVEL3	DEFAULT
CONF	485	It automatically displays YES/NO depending on equipment of the option board. (When equipped, YES)	-
	ADD(Address)	OFF, 1~64 (Address for 485 Modbus Network)	1
	PSWD(Password)	0~99 (Password Setting)	00
	C-TM(Calibration Time)	OFF, 1~12 (Gas detector Calibration Frequency Setting)	OFF
	SKIP(Skip)	OFF, 1~20 (Restriction ratio for measured gas value. Runs at 20% of full range)	03%
	PYRO(Pyrolyzer)	ON, OFF (Pyrolyzer Consumption Current Use Setting)	OFF
	V1.23(Version)	Firmware Version Display	-
	END	-	-
PRGM	UNIT	PPM, PPB, %VOL, %LEL	%LEL
	DP-S(Decimal Point)	1000, 100.0, 10.00, 1.000 (Measurement Digit Setting)	100
	H-SL(High Scale)	1~9999 (Measurement Full Range(High Scale) Setting)	100
	END	-	-
CALB	ZERO	NO, YES	NO
	0	Current Zero Measurement	-
	WAIT(Wait)	-	-
	GOOD(Good)	Good, Fail	-
	0	Measurement after zero calibration	-
	SPAN	NO, YES	NO
	50	Standard gas value setting for span calibration	50%/F.R.
	45	Current Measurement	
	WAIT(Wait)		
	GOOD(Good)	For successful calibration, Good. For failed calibration, Fail.	-
	50	Measurement after span calibration	-
	END	-	-
ALAM	LACH(Latching)	ON, OFF	OFF
	EN-Z(Energizer)	ON, OFF	OFF
	AL-1(Alarm 1)	Set to 90% of 1~ Full Range	20%/F.R.
	1H/1L (Alarm Operation Direction)	H: Rising Alarm / L: Lowering Alarm	1H
	1H00/1L00(Dead band)	0~10%/Full Range	1H00
	AL1T(Alarm1 time)	0~30sec(Alarm Dwell Time)	1
	A1RL(Alarm1 Relay)	ON, OFF (Relay Use Setting)	ON
	AL-2(Alarm 2)	Set to 100% of 1~ Full Range	40%/F.S.
	2H/2L (Alarm Operation Direction)	H: Rising Alarm / L: Lowering Alarm	2H
	2H00/2L00(Dead band)	0~10%/Full Range	2H00
	AL2T(Alarm2 time)	0~30sec(Alarm Dwell Time)	1
	A2RL(Alarm2 Relay)	ON, OFF (Relay Use Setting)	ON
	END	-	-

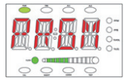
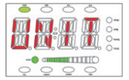
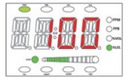
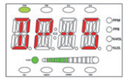
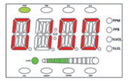
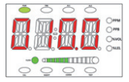
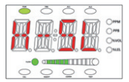
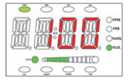
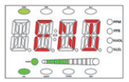
[Table 5. Menu Table]

7.3. Configuration Mode

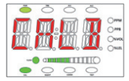
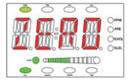
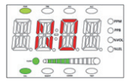
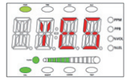
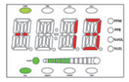
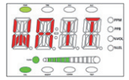
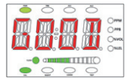
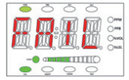
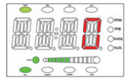
	– When "FUNC" key is pressed for 2 sec or longer in measuring mode, it enters password required step.
	– In a password required step, "PSWD" (Password mode) and password input display ([– –]) flashes in turns with 0.5 sec interval. MAINT LED turns on. – Initial factory setting is ([– –]) = [00] and the password can be changed from ([00]~[99]). Entering password followed by pressing FUNC (Function) key enters each mode. Using UP or DOWN key, each mode can be selected.
	– Using UP key or DOWN key to select "CONF" (Configuration mode) then press "FUNC" key to enter main unit configuration mode.
	– RS485 Modbus board equipment status can be confirmed. – When RS485 board is equipped, 485 and YES flashes alternately. – When RS485 board is not equipped, 485 and NO flashes alternately. – Pressing "FUNC" key goes to HART BOARD Equipment mode.
	– A designated address for gas detector is required for data network (RS–485, etc.) It is a mode that sets address. – Pressing "FUNC" KEY enters address setting function.
	– For address input, pressing UP key or DOWN key increases or decreases number. It can be set in a range between 1~64 and default is 1. – When a desired address (no.) is displayed, press "FUNC" key to set it and enter the next item.
	– It is PSWD (Password mode) Mode. – It is a password mode that gives authorization to change gas detector data. Pressing UP key or DOWN key increases or decreases password number, respectively.
	– Password can be set in a range between 00~99 and default is [00]. – When a desired password is displayed, press "FUNC" KEY to set it and enter the next item.

	– It is a mode that sets sensor calibration frequency in a unit of month. Pressing UP key or DOWN key increases or decrease number, respectively.
	– Calibration frequency can be set in a range of 01~12 month and default setting is OFF (not used). – When a desired month is displayed, press "FUNC" KEY to set the calibration frequency and enter the next item.
	– SKIP mode sets suppression % that displays '0' for gas concentration when displaying gas concentration. Pressing UP key or DOWN key increases or decreases % number, respectively. (Default: 3%)
	– It can be set in between 1%~20% of the full range and default is set at 3%. – When a desired % is displayed, press "FUNC" KEY to set the restriction and enter the next item.
	– It sets pyrolyzer usage and UP key or DOWN key is used to set whether to use it or not. – It does not apply to IR type.
	– Set to ON when using pyrolyzer and to OFF when it is not used. Press "FUNC" key to set selected mode and enter the next item.
	– It is a mode that displays program version.
	– – It means that it has completed setting and changing of the configuration mode. Pressing "FUNC" key changes to menu mode.

7.4. Program Setting

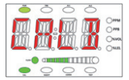
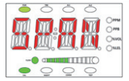
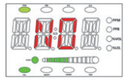
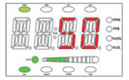
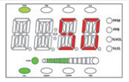
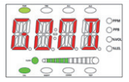
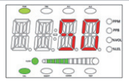
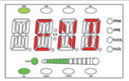
	– When "FUNC" key is pressed for 2 sec or longer in gas concentration display mode at the same time, it enters menu selection mode. – UP key or DOWN key to select "PRGM" (Program mode) then press "FUNC" key to enter program configuration mode.
	– It is a mode that sets gas concentration measurement unit.
	– Pressing UP key or DOWN key changes the unit LED on the right. There are 4 types of measurement unit: PPM, PPB, %VOL, and %LEL. Default setting is %LEL. – When a desired unit icon is displayed, press "FUNC" KEY to set it and enter the next item.
	– "DP–S" (decimal point) message is displayed for setting decimal place for gas concentration number. – When "FUNC" KEY is pressed, it enters decimal setting mode.
 	– Decimal point is used when it is necessary to change decimal point for measured range. Decimal point position is set by pressing UP KEY or DOWN KEY to change in 4 different options. (0.000, 00.00, 000.0, 0000) – When a desired decimal place is displayed, press "FUNC" KEY to set the decimal place and enter the next item.
	– "H–SL" (High scale) message is displayed for high scale setting function that sets the max. value of measuring range. – When "FUNC" KEY is pressed, it enters high scale setting mode. – High scale value is set to a range defined by domestic regulations as default.
	– High scale changes a set value according to measuring range. Scale value increases or decreases upon pressing UP KEY or DOWN KEY, respectively. – When a desired high scale is displayed, press "FUNC" KEY to set it and enter the next item.
	– It means that it has completed setting and changing of the program mode. Pressing "FUNC" key changes to menu mode.

7.5. Zero Calibration

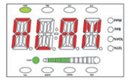
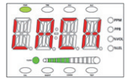
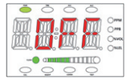
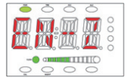
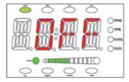
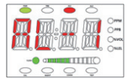
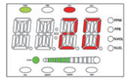
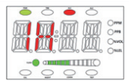
	– When "FUNC" key is pressed for 2 sec or longer in gas concentration display mode at the same time, it enters menu selection mode. – Use UP key or DOWN key to select "CALB" (Calibration mode) then press "FUNC" key to turn on CAL LED on bottom left and enter calibration mode.
	– It displays selection for Zero Calibration. When "FUNC" KEY is pressed, it enters zero setting mode.
 	– Using "UP key or DOWN key, select "YES" then press "FUNC" key to display gas concentration that is being measured currently.
 	– (CT Type) Using a calibration tool, inject the standard gas into the sensor at a flow rate of 500 mL/min for 1 min. – (IR Type) Using a calibration tool, inject the standard gas into the sensor at a flow rate of 1000 mL/min for 90 sec. – When the measurement is stable after gas injection, press "FUNC" key to automatically run Zero calibration and display "WAIt" message.
 	– When the calibration is successful "GOOd" is displayed for 2 sec then it changes to calibration concentration display mode. – When the calibration is unsuccessful "FAIL" is displayed for 2 sec then it changes to calibration concentration display mode.
	– Pressing "FUNC" key in calibration concentration display mode immediately enters Span Calibration Mode. Pressing "RST" key returns to "CALB" (Calibration mode).

7. System Mode

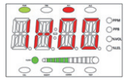
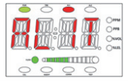
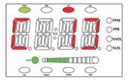
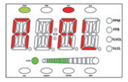
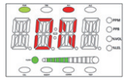
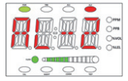
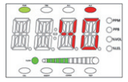
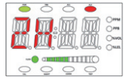
7.6. Span Calibration

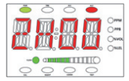
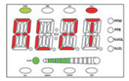
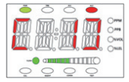
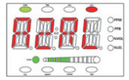
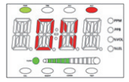
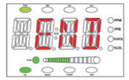
	– – When "FUNC" key is pressed for 2 sec or longer in gas concentration display mode at the same time, it enters menu selection mode. UP key or DOWN key to select "CALB" (Configuration mode) then press "FUNC" key to turn on CAL LED on bottom left and enter calibration mode.
	– UP key or DOWN key to select "SPAN" (Span Calibration mode) then press "FUNC" key to enter Span configuration mode.
	– Select whether to proceed to Span Calibration of not. Using "UP key or DOWN key, select "YES" then press "FUNC" key.
	– It is a mode that sets standard gas value when concentration number is flashing. Use UP key or DOWN key to set a value then press "FUNC" key.
	– (CT Type) Using a calibration tool, inject the standard gas into the sensor at a flow rate of 500 mL/min for 1 min. – (IR Type) Using a calibration tool, inject the standard gas into the sensor at a flow rate of 1000 mL/min for 90 sec. – When the measurement is stable after gas injection, press "FUNC" key to automatically run Zero calibration and display "WAIt" message.
	– When the calibration is successful "GOOd" is displayed for 2 sec then it changes to calibration concentration display mode. – When the calibration is unsuccessful "FAIL" is displayed for 2 sec then it changes to calibration concentration display mode.
	– Pressing "FUNC" key in calibration concentration display mode displays "End". Pressing "FUNC" key again returns to "CALB" mode.
	– It means that it has completed setting and changing of the program mode. Pressing "FUNC" key changes to menu mode.

7.7. Alarm Data Setting (Alarm Mode)

	– When "FUNC" key is pressed for 2 sec or longer in gas concentration display mode at the same time, it enters menu selection mode. – UP key or DOWN key to select "ALAM" (Alarm mode) then press "FUNC" key to alarm setting mode.
	– It is a mode that sets Alarm latch type (Latch). Pressing "FUNC" KEY enters LATCH setting function.
	– Pressing UP key or DOWN key changes "ON" and "OFF" mode. – When a desired alarm latch type is displayed, press "FUNC" key to set it and enter the next item. – Alarm Latch Type has two modes; "ON" and "OFF". "OFF" mode automatically resets alarm. When "ON", the user must press "RESET" key to release and reset the alarm.
	– It is a mode that sets energizer function of the Trouble/ alarm relay. Pressing "FUNC" key enters alarm relay energizer setting mode.
	– Pressing UP key or DOWN key changes "ON" and "OFF" mode. – When a desired energizer mode is displayed, press "FUNC" KEY to set it and enter the next item. – Energizer mode has two modes; "ON" and "OFF". When it is in "OFF" mode, relay contact is automatically connected upon an event of trouble/alarm with the relay contact connection turned off. In "ON" mode, the contact connection turns off upon an event of alarm with the relay contact connection on.
	– Alarm1 setting mode message displays "AL–1".
	– It is a mode that sets Alarm1 Level threshold. It can be set in a range of 1~90% of set high scale value. – Pressing UP key or DOWN key increases or decreases Alarm1 threshold, respectively. – When a Alarm1 1 threshold is displayed, press "FUNC" KEY to set it and enter the next item. – Alarm level is set to the concentration outlined in domestic regulations as factory setting.
	– It is a mode to set a direction of Alarm 1 operation. Pressing "UP key or DOWN key displays "1H" or "1L", respectively. – "1H" sets the alarm to run at Alarm1 threshold or higher. "1L" mode runs at Alarm 1 threshold or lower. – When a desired mode is displayed, press "FUNC" KEY to set and enter the next item.

7. System Mode

	– It is a mode that sets Dead band value for Alarm1 operation. Use " "UP key or DOWN key to set a value. – When Alarm 1 is in "1H" mode, Alarm 1 operates at values above the sum of Alarm threshold and dead band values and releases below dead band value subtracted from Alarm threshold. – When Alarm 1 is in "1L" mode, Alarm 1 operation below dead band value subtracted from Alarm threshold and releases above the sum of Alarm1 threshold and dead band value. – When a desired Alarm1 dead band value is displayed, press "FUNC" KEY to set and enter the next item. – This mode is to set a hysteresis value to remove a phenomenon where alarm1 warning runs on/off repeatedly when the gas concentration reaches close to the set alarm1 threshold. Factory default is set to 0. – Ex.) When threshold is 20% LEL/Dead band: 2% LEL, the alarm runs at 22% LEL and is released at 18% LEL with 20% LEL as the reference.
	– Alarm1 setting mode message displays "AL1T".
	– It is a function to prevent instantaneous malfunction of gas detector due to external shock and noise other than from normal operation and time can be set in a range between 0~30 sec. – For Alarm1 dwell time setting, press UP key or DOWN key to increase or decrease in unit of sec, respectively. – When a desired Alarm 1 dwell time is displayed, press "FUNC" KEY to set it and enter the next item. – Ex.) Alarm threshold value: 20% LEL / Delay time: When it is at 5 sec, Alarm triggers when the measured value is above the set value based on 20%LEL for 5 sec or longer. When it goes down below the set value within 5 sec, alarm is not triggered.
	– Alarm1 (Relay) contact output setting mode message displays "A1RL".
	– It is a mode that sets alarm1 contact output. Pressing UP key or DOWN key changes "ON" and "OFF" mode. – When a desired Alarm 1 contact output mode is displayed, press "FUNC" KEY to set it and enter the next item. – Alarm1 contact output mode has two modes: "On" and "Off". In "Off" mode alarm1 contact is not outputted and in "On" mode, it is outputted.
	– Alarm2 setting mode message displays "AL–2".
	– It is a mode that sets Alarm2 Level threshold. It can be set in a range of 1~100% of set high scale value. – Pressing UP key or DOWN key increases or decreases Alarm2 threshold, respectively. – When a desired alarm 2 threshold is displayed, press "FUNC" KEY to set it and enter the next item. – Alarm level is set to the concentration outlined in domestic regulations as factory setting.
	– It is a mode to set a direction of Alarm 2 operation. Pressing "UP key or DOWN key displays "2H" or "2L", respectively. – "2H" sets the alarm to run at Alarm1 threshold or higher. "2L" mode runs at Alarm 2 threshold or lower. – When a desired mode is displayed, press "FUNC" KEY to set and enter the next item.

	– It is a mode that sets Dead band value for Alarm1 operation. Use UP key or DOWN key to set a value. – When Alarm 2 is in "2H" mode, Alarm 2 operates at values above the sum of Alarm and dead band values and releases below the sum. – When Alarm 2 is in "2L" mode, Alarm 2 operation below dead band value subtracted from Alarm threshold and releases above the sum of Alarm threshold and dead band value. – When a desired Alarm2 dead band value is displayed, press "FUNC" KEY to set and enter the next item. – This mode is to set a hysteresis value to remove a phenomenon where alarm2 warning runs ON/off repeatedly when the gas concentration reaches close to the set alarm1 threshold. Factory default is set to 0. – Ex.) When threshold is 20% LEL/Dead band: 2% LEL, the alarm runs at 22% LEL and is released at 18% LEL with 20% LEL as the reference.
	– Alarm2 setting mode message displays "AL2T".
	– It is a function to prevent instantaneous malfunction of gas detector due to external shock and noise other than from normal operation and time can be set in a range between 0~30 sec. – For Alarm2 dwell time setting, press UP key or DOWN key to increase or decrease in unit of 1 sec, respectively. – When a desired Alarm2 dwell time is displayed, press "FUNC" KEY to set it and enter the next item. – Ex.) Alarm threshold value: 20% LEL / Delay time: When it is at 5 sec, Alarm triggers when the measured value is above the set value based on 20%LEL for 5 sec or longer. When it goes down below the set value within 5 sec, alarm is not triggered.
	– Alarm2 (Relay) contact output setting mode message displays "A2RL".
	– It is a mode that sets alarm1 contact output. Pressing UP key or DOWN key changes "ON" and "OFF" mode. – When a desired Alarm2 contact output mode is displayed, press "FUNC" KEY to set it and enter the next item. – Alarm2 contact output mode has two modes: "On" and "Off". In "Off" mode alarm1 contact is not outputted and in "On" mode, it is outputted.
	– It means that it has completed setting and changing of the program mode. Pressing "FUNC" key changes to menu mode.

8.1. Fault List

FAULT	DESCRIPTION & CONDITION	CAUSE
E-05	Occurs when internal IR detector channel is below active voltage range (0.1 V). (Infrared Type)	1) Waveguide of IR sensor cartridge contaminated 2) IR sensor failure in IR sensor cartridge
E-06	Occurs when internal IR reference channel is below active voltage range (0.1 V). (Infrared Type)	1) Waveguide of IR sensor cartridge contaminated 2) IR sensor failure in IR sensor cartridge
E-07	When both IR detector and reference channels drift below the active voltage range (Infrared Type).	1) Waveguide of IR sensor cartridge contaminated 2) IR sensor failure in IR sensor cartridge. 3) Check for noise from input power
E-08	Upon Calibration Factor Error (Infrared Type)	Wrong Calibration Parameter
E-09	When both IR detector and reference channels are below the fault voltage range (0.03 V) (Infrared Type).	1) Waveguide of IR sensor cartridge contaminated 2) IR sensor failure in IR sensor cartridge 3) IR lamp failure in IR sensor cartridge
E-10	When a sensor cartridge is not equipped in the main body or it is defective.(Cartridge Type)	1) Sensor cartridge connection fault 2) Sensor cartridge unit fault
E-11	When there is no communication between the main body and sensor cartridge.(Cartridge Type)	1) Sensor Cartridge Unit Fault 2) Main Body Fault
E-12	When there is no gas sensor in Sensor Cartridge.(Cartridge Type)	Sensor cartridge unit fault
E-13	When EEPROM of Sensor PCB is defective.(Cartridge Type)	Sensor Cartridge EEPROM Fault
E-14	When sensor status is defective during self-test.(Cartridge Type)	Fault in gas sensor function built in the sensor cartridge.
E-20	When flow sensor does not run.	Flow sensor fault in Main Unit.
E-21	When flow rate of flow sensor is low.	When flow rate is measured to be below 0%.
E-22	When flow rate of flow sensor is high.	When flow rate is measured to be above 120%.
E-23	When flow rate at flow rate sensor is below the low level (250 ml)	When flow rate is measured to be below 0%. (During L-FL on)
E-30	When pyrolyzer current is measured to be below 100 mA. (Cartridge Type)	1) Pyrolyzer connection fault 2) Pyrolyzer internal hot-wire fault
E-31	When EEPROM in the main unit is not detected.	EEPROM fault in Main Board.
E-32	When pyrolyzer current is measured to be below 900mA. (Cartridge Type)	1) Check gas sensor measurement status. 2) Check noise input from input power. 3) Sensor cartridge unit fault 4) Main Body Fault

[Table 6. Fault List]

8.2. Warning List

WARNING	DESCRIPTION & CONDITION	CAUSE
W-01	When calibration validation has passed.	Exceeded calibration validation period.
W-02	When manufacture data of sensor is not entered.	Sensor Manufacturing Date Error

[Table 7. Warning List]

8.3. Recovery List

NO	CAUSE	SOLUTION
1	Waveguide of IR sensor cartridge contaminated	1) Fix or exchange IR sensor cartridge waveguide or optical window. 2) Fix waveguide then perform re-calibration
2	IR sensor failure in IR sensor cartridge	IR Change sensor cartridge
3	IR lamp failure in IR sensor cartridge	IR Change sensor cartridge
4	Wrong Calibration Parameter	1) Perform re-calibration 2) Change the sensor unit when the same failure occurs after re-calibration.
5	Sensor cartridge connection fault	1) Check status of sensor cartridge connector 2) Change sensor cartridge
6	Sensor cartridge unit fault	Change sensor cartridge
7	Main Body Fault	Change main unit
8	Sensor Cartridge EEPROM Fault	1) Perform Factory Initialization then correct parameter and re-calibrate 2) Change sensor cartridge when the same problem occurs again
9	Fault in gas sensor function built in the sensor cartridge.	Change the sensor cartridge gas sensor.
10	Flow sensor fault in Main Unit.	Change main unit
11	When flow rate is measured to be below 0%.	1) Check flow rate at inlet and outlet. 2) Change the main unit if it is not from internal clogging.
12	When flow rate is measured to be above 120%.	Change main unit
13	Pyrolyzer connection fault	1) Check status of pyrolyzer connector 2) Change pyrolyzer if the connector is normal.
14	Pyrolyzer internal hot-wire fault	Change Pyrolyzer
15	EEPROM fault in Main Board.	1) Perform Factory Initialization then correct parameter and re-calibrate 2) Change the main body when the same problem occurs again
16	Pyrolyzer fault	Change Pyrolyzer
17	Main Body Fault	Change main unit
18	Exceeded calibration validation period.	Re-calibrate sensor or change sensor.
19	Sensor Manufacturing Date Error	Re-calibrate sensor or change sensor.

[Table 8. Recovery List]

9. Interface Configuration

9.1. MODBUS RS485

9.1.1. Interface setting

- Data Format: RTU
- Baud rate: 9600 bps
- Data bits: 8bits
- Stop bit: 1bits
- Parity: Even
- For details, please go to www. modbus.org

9.1.2. MODBUS RS485 Register map

TYPE	ADDRESS	BITS	DESCRIPTION
Measured Gas Concentration	30001	BIT15~0	Gas Measurement (Integer/Decimal point is not considered)
High Scale Setting	30002	BIT15~0	High Scale Setting (Integer/Decimal point is not considered)
Alarm 1 Setting	30003	BIT15~0	Alarm 1 Setting (Integer/Decimal point is not considered)
Alarm 2 Setting	30004	BIT15~0	Alarm 2 Setting (Integer/Decimal point is not considered)
Gas detector status value	10000 or 30005	BIT0	Alarm 1 Active Status
		BIT1	Alarm 2 Active Status
		BIT2	Fault Active Status
		BIT3	Maintenance Mode Status
		BIT4	Test Mode Status
		BIT5	Calibration Mode Status
		BIT6	Reserved
		BIT7	Toggle Bit (Bit reversal in 2 sec interval)
Gas detector temperature measurement	30006	BIT15~0	Gas sensor current temperature
Error code	30007	BIT15~0	Error code in case of sensor fault
Decimal point and unit	30008	BIT15~0	Decimal point and gas measuring unit
Zero voltage real type	30013	BIT15~0	Zero output value after calibration
	30014	BIT15~0	
Span voltage real type	30017	BIT15~0	Span output value after calibration
	30018	BIT15~0	
Current flow rate of gas detector	30021	BIT15~0	Current flow rate
Pump adjustment value	30022	BIT15~0	PUMP setting value for flow rate control
External Test	3	BIT0~7	Gas Detector Test Mode Setting
External Reset	2	BIT0~7	Exit Gas Detector Test Mode

[Table 9. RS485 Address Configuration]

9.2. MODBUS/TCP Interface

9.2.1. Interface setting

- MODBUS Port Number 502
- For details, please go to www. modbus.org

9.2.2. MODBUS TCP/IP Register map

TYPE	ADDRESS	BITS	DESCRIPTION
Gas detector status value 1	40001	BIT0~3	Monitoring state
			0: Warm up
			1: Measuring Mode
			2: Measuring Mode with forbidden alarm output
			3: Reserved
			4: Reserved
			5: Reserved
			6: Reserved
			7: 4~20mA Calibration Mode
			8: Flow Calibration Mode
			9~15: Reserved
		BIT4	Fault Active Status
		BIT5	Reserve
		BIT6	Alarm 1 Active Status
		BIT7	Alarm 2 Active Status
		BIT8	Alarm1 Relay energized
		BIT9	Alarm2 Relay energized
		BIT10	Fault Relay energized
		BIT11	Toggle Bit (Bit reversal in 2 sec interval)
		BIT12~15	Reserved
Reserve	40002	BIT0~15	Reserved
Real type gas measurement	40003	BIT0~15	Gas Concentration in floating point format word 1 of 2
	40004	BIT0~15	Gas Concentration in floating point format word 2 of 2
Integer type gas measurement	40005	BIT0~15	Gas Concentration in integer Format
Error Code	40006	BIT0~15	Error Code

TYPE	ADDRESS	BITS	DESCRIPTION
Decimal point and units	40007	BIT0~2	Decimal point indicator(0~3)
			0: 0 Point
			1: 1 Point
			2: 2 Point
			3: 3 Point
			4~7: Reserved
		BIT3~7	Reserved
		BIT8~11	Concentration units
			0: Reserved
			1: PPM
			2: PPB
			3: Reserved
			4: % Volume
			5~7: Reserved
			8: % LEL
		BIT12~15	Reserved
Gas detector temperature measurement	40008	BIT0~15	Temp(Signed 16bit Integer)
Reserved	40009	BIT0~15	Reserved
Reserved	40010	BIT0~15	Reserved
Flow Measurement	40011	BIT0~15	Flow Measurement
Reserved	40012	BIT0~15	Reserved
Real type 1st Alarm Threshold	40013	BIT0~15	Alarm1 Value in floating point format word 1 of 2
	40014	BIT0~15	Alarm1 Value in floating point format word 2 of 2
Real type 2nd Alarm Threshold	40015	BIT0~15	Alarm2 Value in floating point format word 1 of 2
	40016	BIT0~15	Alarm2 Value in floating point format word 2 of 2
Reserved	40017	BIT0~15	Reserved
Reserved	40018	BIT0~15	Reserved
Gas detector status value 2	40019	BIT0	Alarm1
		BIT1	Alarm2
		BIT2	Fault Bit
		BIT3	MAINTENANCE
		BIT4	TEST
		BIT5	CAL
		BIT6	Reserved
		BIT7	Reserved
		BIT8~15	Reserved

TYPE	ADDRESS	BITS	DESCRIPTION
Real type high scale setting	40020	BIT0~15	High Scale Value in floating point format word 1 of 2
	40021	BIT0~15	High Scale Value in floating point format word 2 of 2
Integer type gas measurement	30001	BIT0~15	Gas Measurement (Integer/Decimal point is not considered)
Integer type high scale	30002	BIT0~15	High Scale Setting (Integer/Decimal point is not considered)
Integer type 1st Alarm Threshold	30003	BIT0~15	Alarm 1 Setting (Integer/Decimal point is not considered)
Integer type 2nd Alarm Threshold	30004	BIT0~15	Alarm 1 Setting (Integer/Decimal point is not considered)
Gas detector status value 2	10001	BIT0	Alarm1
		BIT1	Alarm2
		BIT2	Fault Bit
		BIT3	MAINTANCE
		BIT4	TEST
		BIT5	CAL
		BIT6	Reserved
		BIT7	Toggle Bit (Bit reversal in 2 sec interval)

[Table 10. MODBUS/ TCP Address Configuration]

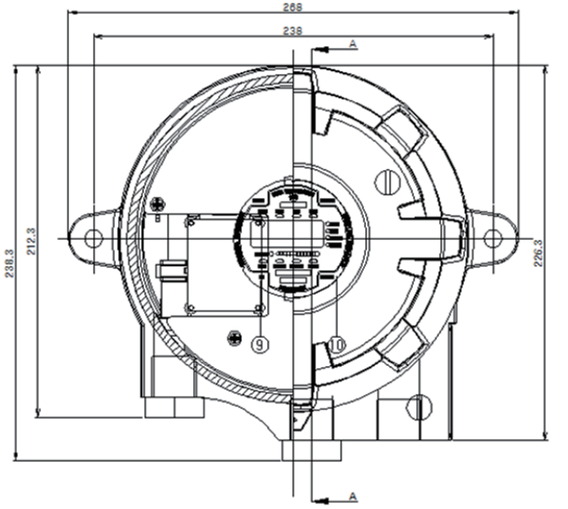
■ Alarm Setting Address

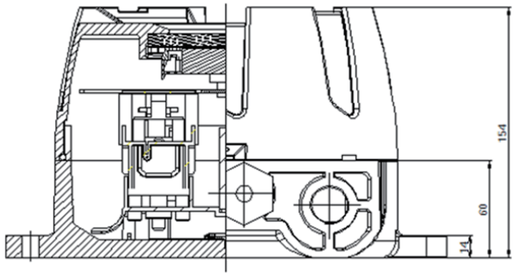
TYPE	ADDRESS	BITS	DESCRIPTION
Save Integer type 1st Alarm	40001	BIT0~15	Alarm 1 Setting (Integer/Decimal point is not considered)
Save Integer type 2nd Alarm	40002	BIT0~15	Alarm 2 Setting (Integer/Decimal point is not considered)

Warning) After updating integer type value without dot point using Modbud-TCP packet, it is automatically saved within the detector by the set dot point of the device. For example, when dot point is set to one digit (XXX.X), writing 15 sets the value to 1.5.

10. Drawings and Dimensions

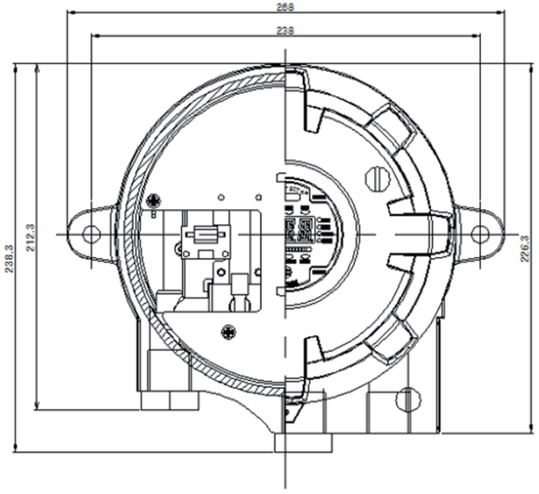
10.1. GTD-5000F Cartridge Type Drawing and Dimensions

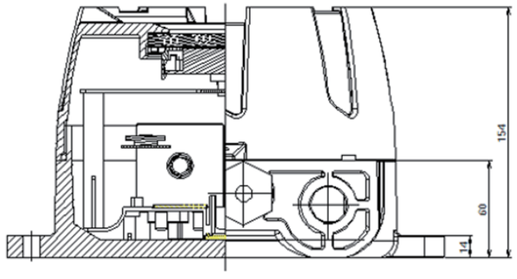




[Figure 9. GTD-5000F Cartridge Type Drawing and Dimensions]

10.2. GTD-5000F IR Type Drawing and Dimensions





[Figure 10. GTD-5000F] Type Drawing and Dimensions]

11.1. Selecting a Place for Installation (Occupational Health & Safety Act Data)

A gas leak detector alarm shall be installed in the following places.

- Around chemical equipment and accessories that have concerns of gas leak. This includes compressors, valves, reactors, pipe joints, etc. installed inside and outside of a building that handle combustible and toxic materials.
- Places that are easier for gases to stay such as areas around manufacturing facilities with ignition sources like heating furnace, etc,
- Areas around equipment for filling combustible and toxic materials.
- Substations, panel rooms, control rooms, and etc. located within explosive area.
- Other areas that are easier for gases to stay.

11.2. Selecting a Site for Installation (High-Pressure Gas Safety Control Act Data)

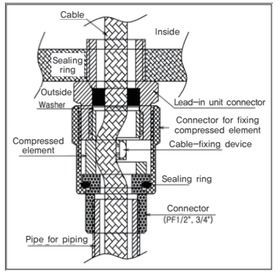
Gas detector of gas leak detector alarm must be installed as close to the areas with concerns of gas leakage as possible. However, for areas where direct gas leakage is not expected but are easier for leaked gas to stay, the detector must be installed at the point 1 of the following.

- Gas leak detector alarm installed outside a building shall be installed at points where gas is likely to stay in consideration to wind direction, wind speed, specific gravity of gas, etc.
- Gas leak detector alarm installed inside a building shall be installed near the floor when the specific gravity of gas is heavier than air and near ventilation of ceiling when it is lighter than air.
- Alarm for gas leak detector alarm must be installed at sites where the gas detector is installed and workers are present.

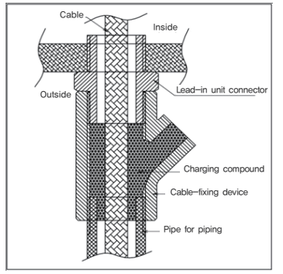
11.3. Precautions during Installation

Avoid areas with electrical barriers such as rain water, etc. It is recommended to be installed in areas that are easier to work in since regular maintenance is needed. Avoid areas with vibration or shock since they can affect output values. Sensor part must be installed towards the direction of gravity.

- This equipment has explosion-proof construction for internal pressure and belongs to GROUP Ⅱ for gas and vapor in general work sites and chemical plants. It can be used in ZONE 1 (ONE) and ZONE 2 (TWO) hazardous sites.
- Allowable temperature is 85 C or below, which corresponds to T6.
- Surrounding temperature is in a range of -40 C ~ 60 C.
- 설치 높이: 해발 1,000M 이하
- Installation Height: 1,000 M below sea level
- Relative Humidity: 5% ~ 99% (Non-condensing)
- Installation Site: Indoor and Outdoor
- Explosion Ignition Group for Target Gas or Vapor: Ex d IIC T6
- During wiring work, use explosion-proof cable gland at cable inlet or tightly seal cable conduit during metal cable wiring construction to prevent spread of flames in case of explosion or movement of gas, etc. through the cable conduit within 50 mm. All materials including materials used for sealing of unused inlets must have safety certificates!
- When connecting the equipment with cable, screw thread must be tightened 5 threads or more.
- Work in conditions satisfying other [Standards for Selection, Installation, and Maintenance, etc. of Explosion-proof Electric Machine and Equipment Wiring, etc. at Work Site]



[Figure 11. High-Pressure Packing Type]



[Figure 12. Y Sealing Compound]

12. Revision History

VERSION	CONTENTS	DATE
Rev. 0	Initial Revision of Manual	2013.03.28
Rev. 1	Individual production of Cartridge/IR type manual	2013.10.22
Rev. 2	Corrected drawings in the manual	2013.12.11
Rev. 3	Corrected Typo	2014.03.17
Rev. 4	Corrected version information Added F-CT menu and changed setting	2014.06.04
Rev 4.1	1. Added PoE-related Menu 2. Changed Version display method	2015.04.25
Rev 4.2	Changed Font	2016.04.13
Rev 5.0	Separated Factory Mode Manual	2016.09.29
Rev 6.0	Changed contents in precautions during Installation	2017.02.02
Rev. 6.1	1. Corrected Typo 2. Corrected Pyrolyzer voltage standard in the Fault List	2017.03.09
Rev. 6.2	1. Added Address for RS-485 2. Corrected Alarm1 setting jumper marking (J5->J6) 3. Changed 4~20 mA output in maintenance mode	2017.05.04
Rev. 6.3	- p13 E.+V -> VISO - Corrected p16 Rxxx count value - Corrected Typo - Changed p7 Analog Output Current Value - Corrected LED display when entering p10 test mode - Inserted Warning Message - Added 3-wire Sink Type - Added outside view of IR type	2017.11.28